

Operation & Maintenance Manual

OIL MIST FILTRATION UNIT



OMU 600
OMU 1000

READ AND SAVE THESE INSTRUCTIONS - April 2024

Visit our Website for more information on this product



www.diversitech-air.com



www.diversitech.ca

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SECTION 1 - SAFETY PRECAUTIONS



**READ
BEFORE
USE**

This manual contains specific cautionary statements related to worker safety. To protect yourself and others, read this manual thoroughly and follow as directed before use. Not all hazards of fume & dust control are listed in this manual, and no hazards related to welding, sanding, grinding, or other applications are listed. Consult a qualified safety professional.

1.1 Symbols

This manual uses several symbols to highlight specific hazards. Be familiar with these symbols and when you see them in this manual, read adjoining warning text to avoid the hazard.



**WARNING!
DANGER!**



**ELECTRIC
SHOCK**

1.2 Users Responsibility


- Improper use can be hazardous.
- It is your responsibility to follow all applicable ANSI, OSHA, UL, CSA, National & Local Fire Codes, and other regulatory guidelines covering the safe use of equipment that extracts fumes, collects dusts, and exhausts filtered air either indoors or outdoors.
- Before use, inspect the unit for damage and verify it is working properly.
- Only qualified persons should install, operate, maintain, or repair this unit.
- Do not modify or repair the unit with parts or accessories not supplied by the manufacturer.
- Consult filter manufacturer's instructions for filter use and reuse, including instructions for cleaning.

1.3 Pictograms, Warnings, and Instructions Displayed on the Unit

- The pictograms, warning and instructions provided with the unit are, themselves, safety features.
- They must not be covered or removed and must remain present and legible through the entire life of the unit. Damaged or illegible pictograms, warnings, and instructions should be replaced or repaired immediately
- If you are unsure if the product you purchased is correct for your application, call Diversitech at 1-800-361-3733.

1.4 Safety Features

- A microswitch ensures the unit is switched off while the door is open so that ESP cannot operate while the door is opened.
- The OMUs ensures the ESP is only switched on when the fan is running. If the fan speed control dial is turned OFF, it will automatically switch the ESP OFF to avoid a build-up of ozone inside the unit.



CAUTION

- All safety features must be correctly fitted and can only be removed for maintenance and repair jobs by skilled and authorised service engineers.
- This unit must not be used if the safety features are not fully present or are defective.
- The safety features should be regularly checked for their proper functioning and, if defective, should be immediately repaired.

SECTION 1 - SAFETY PRECAUTIONS

1.5 Safety Warnings and Cautions



CAUTION

- Regularly inspect your unit and check it for damage.
- Verify the correct functioning of all the safety features.
- Read and save all notices, warnings and safety instructions received with your unit.
- Do not alter the construction or design of this unit.
- Do not remove safety labels or devices.
- Do not use this unit for other than it's intended purpose as described in this manual.
- Only use original spare parts.



WARNING! - DANGER OF ELECTRIC SHOCK!

- To avoid electric shock:
- Do not operate this unit without a proper electrical ground/earth.
- Always disconnect power to this unit and isolate them from the power supply before performing any service or maintenance.
- Do not operate this unit if their power cables are damaged, or if any other damage to them is visible or suspected.
- The supplied utility/mains power must match the power requirements listed on the unit's rating labels.



WARNING! Fire Hazard!

- Never use this unit for extracting and/or filtering inflammable, glowing or burning particles or solids or liquids.
- Never use this unit for extracting and/or filtering of aggressive fumes (such as hydrochloric acid) or sharp particles.



WARNING! RISK OF EXPLOSION!

This unit is not explosion-proof rated. They can cause sparks and should therefore not be used in areas with an explosion risk.



CAUTION

- Make sure the room is always sufficiently ventilated, particularly in smaller confined areas.
- Do not use this unit at temperatures below 5°C or above 56°C.
- Check the working environment. Do not allow unauthorised persons to enter the working environment.
- Use common sense. Stay alert and pay attention to your work. Do not use this unit when you are tired or under the influence of drugs, alcohol or medicine.

1.6 Modifications

Modification of this unit is not permitted.

SECTION 1 - SAFETY PRECAUTIONS

1.7 Users

Installation or maintenance of this unit is exclusively reserved for authorised, trained, and qualified users.

Temporary personnel and trainees should only access this unit under the supervision and responsibility of authorised, trained, and qualified users.


SECTION 2 - PRODUCT OVERVIEW

2.1 Intended Use

The Oil Mist Unit (OMU) 600 and the OMU 1000, are designed for filtering oil-mist and accompanying fumes from industrial equipment using electrostatic precipitation technology. They are vertical airflow units, with an internal fan which draws the air through the filtration system and expels it from the extract grill in the top of the unit.

Before considering alternative uses to what is described above, please check with the manufacturer to confirm that your unit will be suitable for its intended use.


These units have been built in accordance with state-of-the-art standards and recognised safety regulations.



CAUTION

Only use this unit:

- If it is not damaged in any way.
- After following the instructions laid down in this manual.



CAUTION

Using this unit for other purposes is considered contrary to their intended use.

The manufacturer accepts no liability for any damage or injury resulting from such use.

2.2 Specifications

| Model | Cartridges / Filters | |
|----------------------------|-----------------------------------|-----------------------------|
| | OMU 600 | OMU 1000 |
| Electrial Supply: | 200/240V 50/60Hz | 200/240V 50/60Hz |
| Maximum Power Consumption: | 180 W | 280 W |
| Optimum Airflow: | 350 CFM | up to 600 CFM |
| Weight: | 66 LBS | 90lbs |
| Dimensions W x H x D: | W 24.6 in x H 16.5 in x D 15.3 in | W 25 in x H 24 in x D 15 in |

2.3 Operating Principles

A fan, controlled by a speed controller on the front of the unit, draws the air up through the bottom of the unit, through a foam pre-filter, through the double-pass ESP collector cells, and then through the post mesh filter.

The function of the ESP is to effectively filter the particulate from the extracted air down to a sub-micron level.

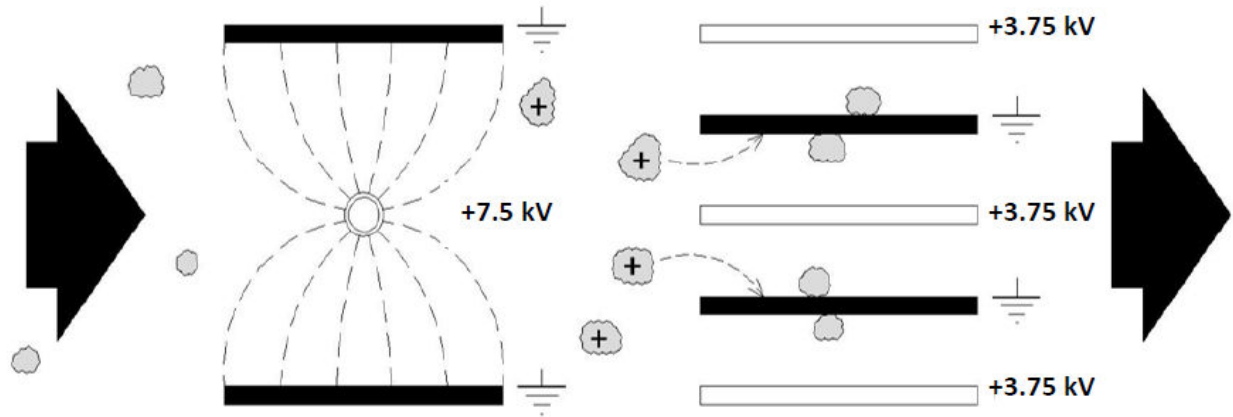


Figure 1: Diagram of the fundamentals of how an ESP works

- 1) The air passes into the combined collector cell/ioniser section where the particulates in the air stream are charged to 7.5 kV positive potential.
- 2) The positively ionised air then passes between the collector cell's plates, which are alternatively positively charged to 3.75 kV or earthed.
- 3) The positively charged particulates passing through the plates are then simultaneously repelled away from the positively

2.4 Oil-Mist Unit Components

The components labelled in this section are from the OMU 1000.

Note: The OMU 600 has the same components but because it has one less collector cell, it also has one less HVPS, indicator light, and



Figure 2: OMU 1000 Filtration Components

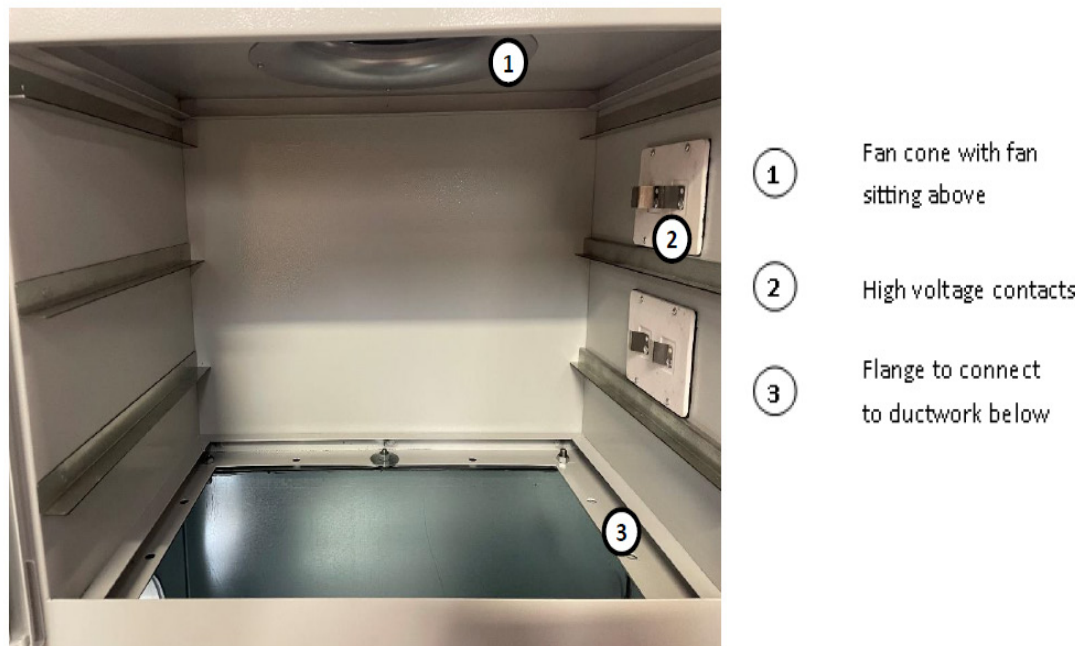


Figure 3: OMU 1000 Filter Chamber with Filters

2.4 Oil-Mist Unit Components

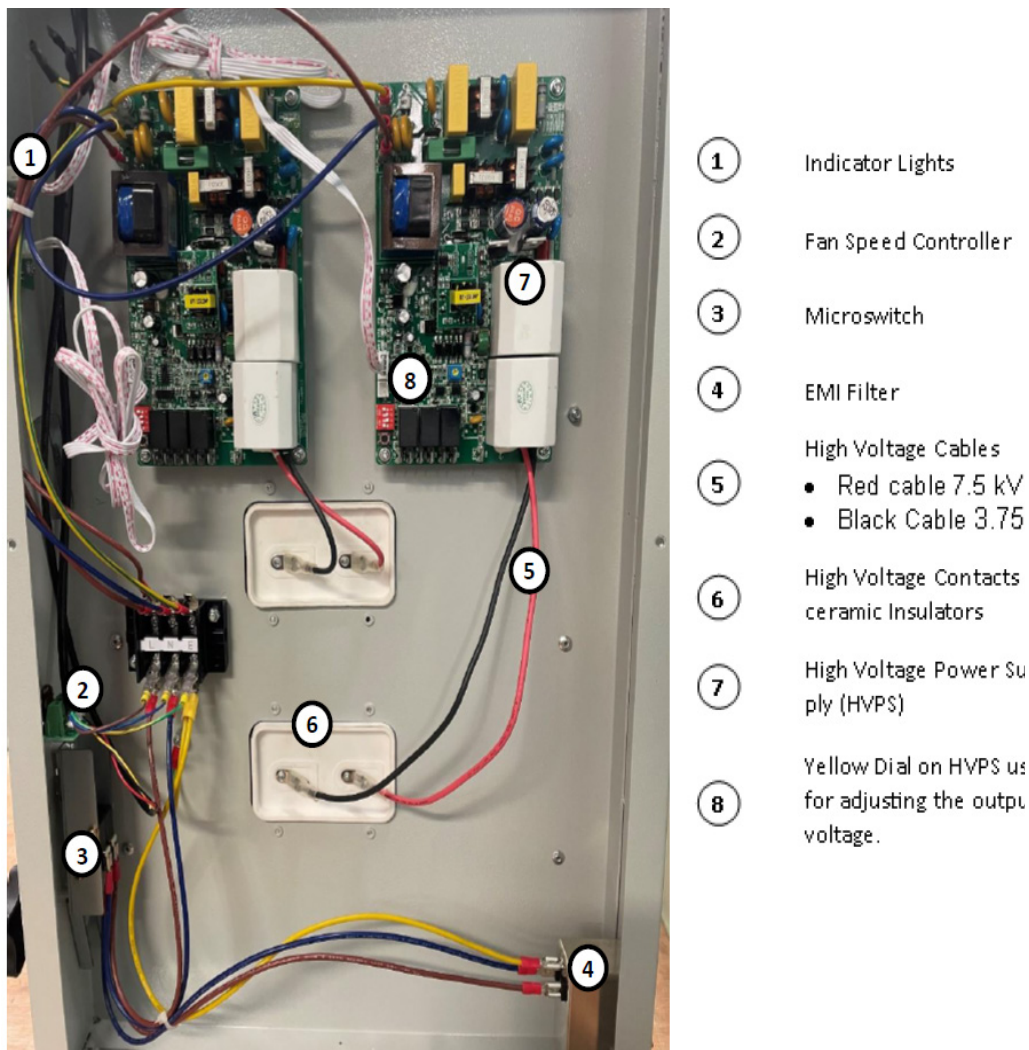


Figure 4: OMU 1000 Electrical Enclosure Components

SECTION 3 - Storage, Unpacking and Handling

3.1 Storage

Prior to installation, the unit must be stored in its original packaging in a dry environment. high voltage contact set.

3.2 Shipping List

The unit is shipped with the following:

- Power Cable
- This T & O Manual

3.3 Unpacking and Handling

Before installing, strip away all packaging, wrapping, and strapping (this must only be done by trained, professional installers) and remove the unit and associated components.




CAUTION

See 2.2 Technical Specifications for the unit's weight.

SECTION 4 - Installation Guidance

4.1 Overview

Installations vary widely depending on the specific site requirements; therefore, this section only provides general guidance for the installers. Installation of the unit should only be carried out by trained, professional installers.



CAUTION

Inspect the unit and check it for damage. Ensure all safety features are present and functioning correctly.

Note: If you are in any doubt regarding the installation of the OMU, contact Divesitech.

4.2.1 OMU 600 Dimensions

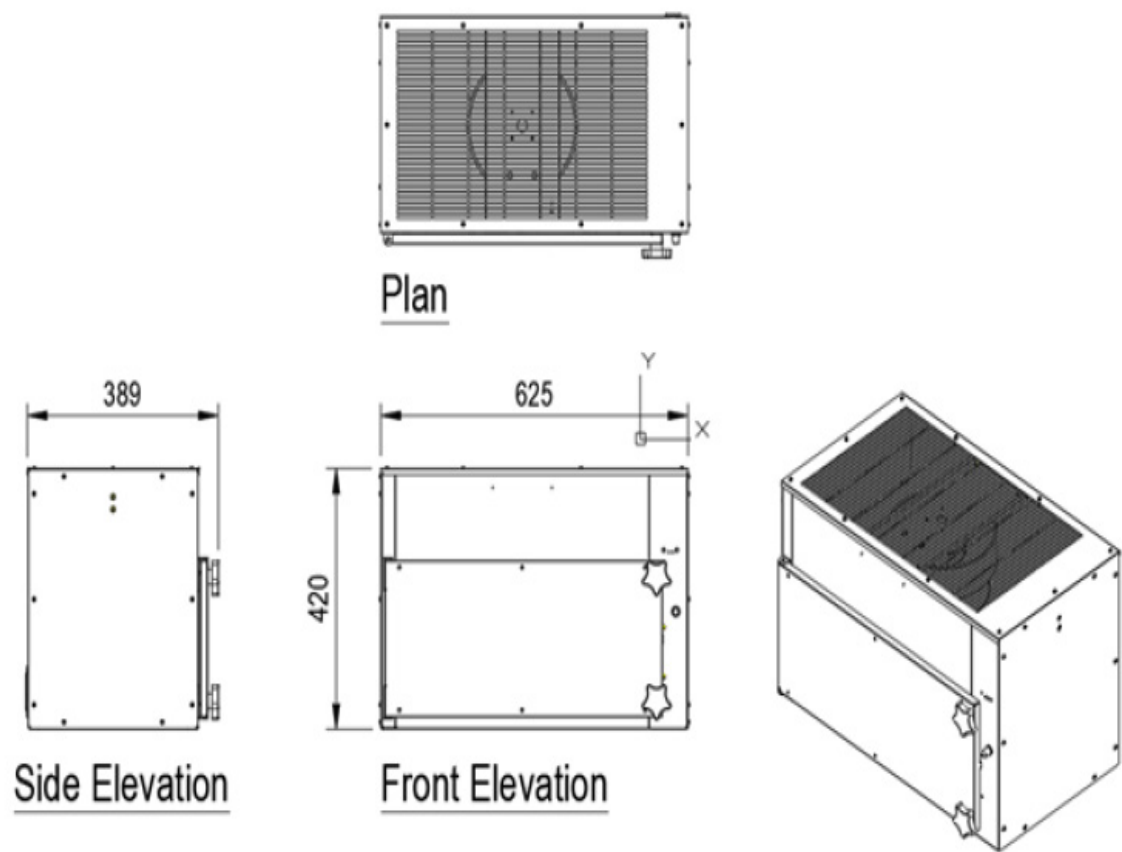


Figure 5: OMU 600 Dimensions (mm)

SECTION 4 - Installation Guidance

4.2.2 OMU 1000 Dimensions

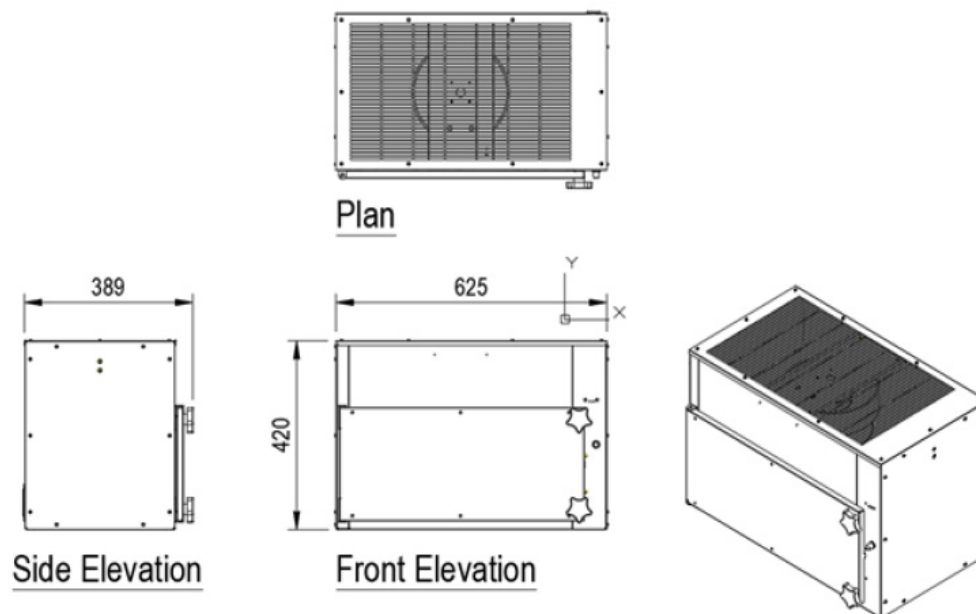


Figure 6: OMU 1000 Dimensions (mm)

4.3 Installation Advice

Before installation, the following points should be considered:

- The unit should be positioned with good access to allow for future servicing and maintenance. This means there should be enough space to open the door fully to remove the collector cells and other filters. There should also be access to the electrical enclosure on the right of the unit.
- The unit airflow direction flows from bottom to top. The flange on the bottom of the unit can be used to fix to a plenum/transition duct. See 4.3.1 Plenum, for more details. or directly to the machine enclosure.
- Check that the supporting structure is adequate for the weight of the unit prior to installation. See 2.2 Technical Specifications for unit weight.
- A mains isolator switch for the unit can be installed if desired but this is not a requirement. This should only be carried out by a trained electrician.

Please consult 9 Wiring Diagrams on page 18 & 19, when connecting the unit to the mains power supply. Beware of possible differences in the mains power supply.

SECTION 4 - Installation Guidance

4.3.1 Plenum

A plenum can be connected to the bottom of the OMU, and this acts as a transition duct between the machinery duct and the OMU itself. If this is the case, it is important to remember that this plenum would require a drainage system so that oil that has built up on the collector plates and run down into the plenum, can be drained out.

4.4 Commissioning

Once the Oil-Mist unit has been installed, it is strongly recommended that Diversitech carry out the commissioning of the unit. Should the customer decide to carry out the final commissioning of the unit, the signing of a waiver indemnifying Diversitech against any negative consequences (See 8. Commissioning Waiver on page 17) must be signed.

1. Open the main door on the front of the unit.
2. Ensure the two collector cells are in the correct orientation and the foam filter and mesh filter are in place, as shown in Figure 2 on page 6.
Note: Please use gloves when picking up and moving the mesh and collector cells to protect hands from sharp edges.
3. Close the door and plug in the unit and switch it ON.
4. Remove the panel on the right side of the unit to access the electrical compartment. Use a high voltage probe to test the voltages at both red and black contacts on both ceramic insulators. The contacts connected to the red cable should read 7.5 kV and contacts to black cable should be 3.75 kV.
5. Check the green indicator lights are both ON and the fan speed can be changed using the dial on the front of the unit.



CAUTION

Appropriate PPE equipment should be worn during this check.

SECTION 5 - Operation and Control

5.1 Before Use

Before use, ensure that all safety precautions have been taken and that environmental conditions are suitable for operation of the unit (See 1.5 Safety Warnings and Cautions).

5.2 Switching the Unit ON

Ensure that the system is correctly connected to the mains power supply. Then ensure the door is shut so that the microswitch is engaged.

Switch the unit ON using the switch on the back of the unit.



Figure 7: Power Switch on back of the unit.

Note: The unit may cause a cracking noise when first switched ON. This noise is the high voltage jumping across the collector cell plates. This is caused when small amounts of dust or debris is bridging the gaps between plates. This is nothing to worry about and is completely normal. If this arcing continues, see 7. Troubleshooting for more information.

5.3.1 Controlling the Fan Speed

The speed of the fan is controlled using the dial on the front of the unit. This will alter the airflow rate through the unit. Turn the dial clockwise to increase airflow rate.

If the dial is turned down too low, the fan will stop running and the ESP system will switch OFF. This reduces any risk of ozone build-up that could occur if ESP was left ON. The unit will remain OFF until the fan dial is turned up to a suitable speed.

SECTION 5 - Operation and Control

5.3.2 Indicator Lights

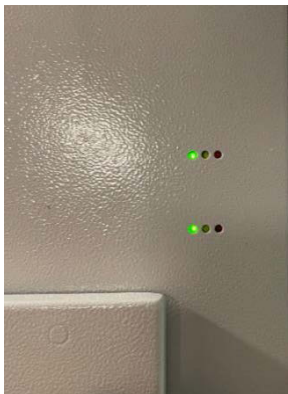
The indicator lights show the status of the ESP system.

- Green: ESP working okay.
- Amber: ESP due for service.
- Red: Fault on ESP.

The OMU 600 has one collector cell powered by a single HVPS. This is represented by the indicator light.

The OMU 1000 has two collector cells that run off two HVPS inside the electrical enclosure. The top set of lights represent the top collector cell, and the bottom set of lights represent the bottom collector cell.

Examples



Green lights for Cell 1 and Cell 2 in the OMU 1000. Both are working correctly.



Green light for Cell 1 indicates it is working correctly. Red light for Cell 2, indicates faulty HVPS or collector cell fault. See 7. Troubleshooting for more details on what could be the problem.

Figure 8: Indicator Lights on OMU 1000

SECTION 5 - Operation and Control

5.4 Switching the Unit OFF

Always switch the Oil-Mist unit OFF at the switch on the back of the unit when no longer using it.

Ensure the unit is properly isolated from mains power supply and left for 30 seconds before opening the door and removing the collector cells, so that any remaining high voltage can dissipate.


SECTION 6 - Maintenance

6.1 Maintenance Tasks

If the maintenance and cleaning tasks described below are carried out at the regular intervals advised, paying attention to the associated warnings and cautions, then any problems will mostly be detected and corrected before they result in a breakdown of the unit.

The indicated maintenance intervals can vary depending on specific working and local environmental conditions. It is, therefore, recommended that the unit is thoroughly inspected annually, in addition to the indicated periodic maintenance. Please contact your supplier for this purpose.

Maintenance activities are strictly reserved for qualified personnel.



WARNING!

- Overdue maintenance can cause fire.
- Always switch OFF the unit and isolate the electric supply before carrying out the activities below.
- Do not carry out any service, maintenance, or repairs on the unit before it has been protected against unintended starting.

| | Frequency |
|--|---|
| Maintenance Activities | |
| Replacement of Mesh Filter and Foam Filter | TBD. Frequency may increase depending on degree of pollution. |
| Replacement of Collector Cells | TBD. Frequency may increase depending on degree of pollution. The cleaner the collector cell, the better capture efficiency is achieved. |
| Cleaning the Unit's Interior | TBD. Frequency may increase depending on degree of pollution. |

SECTION 6 - Maintenance



CAUTION

- Observe the maintenance intervals given in this manual.
- Overdue maintenance can lead to high repair costs and modifications can render the warranty null and void.
- Always use tools, parts and service techniques that have been approved by the manufacturer.

6.2 Cleaning and Maintenance Task Instructions

It is a matter of experience to determine when the unit needs to be cleaned as the nature and degree of any pollution depends strongly on factors such as the location, humidity, and the frequency of use etc. Nevertheless, the maintenance tasks from 6.1

Maintenance Tasks, should be carried out at intervals not exceeding the advised frequency.

6.2.1 Replacement of Mesh Filter, Foam Filter, and Collector Cells

1. Switch the unit OFF, making sure it is properly isolated from mains power supply.
2. Leave the unit for 30 seconds before opening the main filter access door.
3. Remove the two filters and the two collector cells.
4. Replace with the clean filters and collector cells.

6.3 Servicing

Purified Air or their designated distributor will be happy to carry out regular servicing of the unit and offer Preventative Maintenance Contracts for all installations of their equipment.

Please contact their Head Office for full details:

service@diversitech.ca

1-800-361-3733

SECTION 7 - Troubleshooting

If the OMU 600 or OMU 1000 are not functioning correctly, consult the checklist below to see if the error can be corrected. If it is an issue that requires work to be carried out while the unit is powered up, this is exclusively reserved for authorised, trained, and qualified users.

Temporary personnel and trainees should only access this unit under the supervision and responsibility of authorised, trained, and qualified users.

INFORMATION

Several problems in the checklist below can also be caused by defects in equipment connected to the unit. This manual only deals with problems and solutions directly related to the unit itself.

| Problem | Possible Cause | Solution |
|---|---|--|
| There is no power to the unit. | Mains power incorrectly connected. | Check there is power to the unit. |
| | Blown fuse in EMI filter | Replace fuse. |
| | Microswitch is not engaged | Make sure the door is shut properly and compressing the microswitch. It is |
| Smell of ozone | The unit is ON, but the fan is too low. | Try turning the fan speed higher which should reduce the ozone smell. |
| | The high voltage is set too high. | Make sure the high voltage is set to 7.5 kV and 3.75 kV on the red and black leads respectively. Use a high voltage probe to measure this. |
| Constant cracking noise from inside the unit | Build-up of material on plates causing high voltage to jump across to the earth plates. | Collector cell requires cleaning. This will often cause a red light on the indicator light. |
| | The cell is still wet after cleaning. | Give the cell more time to dry in a warm, dry environment |
| Red indicator light is ON | HVPS fault | Requires a HVPS replacement. |
| | Debris between collector cell plates | Check collector cell for debris between plates. |
| | Collector cell is still wet. Water trapped under collector cell insulators. | Collector requires sufficient time to dry after being cleaned. |
| Orange indicator light is ON. | The unit requires a service. | Request a service. |



CAUTION

Should it not be possible to correct the error, consult a qualified service engineer.

SECTION 8 - Commissioning Waiver

Due to the danger of exposure to high voltage, commissioning is normally carried out by Diversitech engineers. These engineers are fully trained and carry protective equipment to ensure that they and others are not harmed when working on the unit.

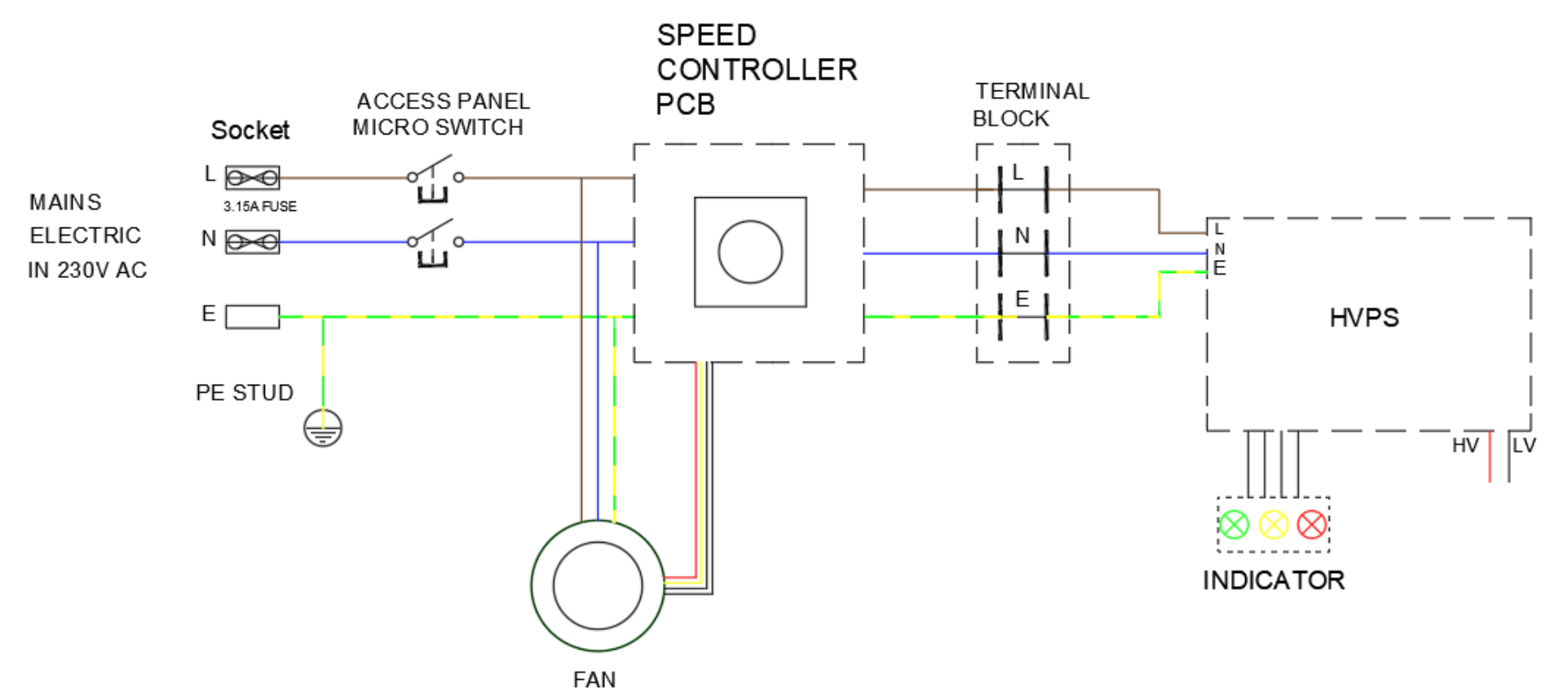
Should the customer decide to carry out the final commissioning of the unit, a Commissioning Waiver will have to be signed and returned to Diversitech.

Special safety locks are fitted to this equipment.

The customer owns the unit and is entitled to have keys to it. However, before releasing keys to the customer, Diversitech require a director of the company to sign a Commissioning Waiver acknowledging that it is fully understood about the dangers associated with this unit and will take every precaution to ensure that no person come to harm when accessing the unit. Furthermore, the customer takes full responsibility for any injury caused due to the unit being incorrectly accessed or been left unattended or accessible.

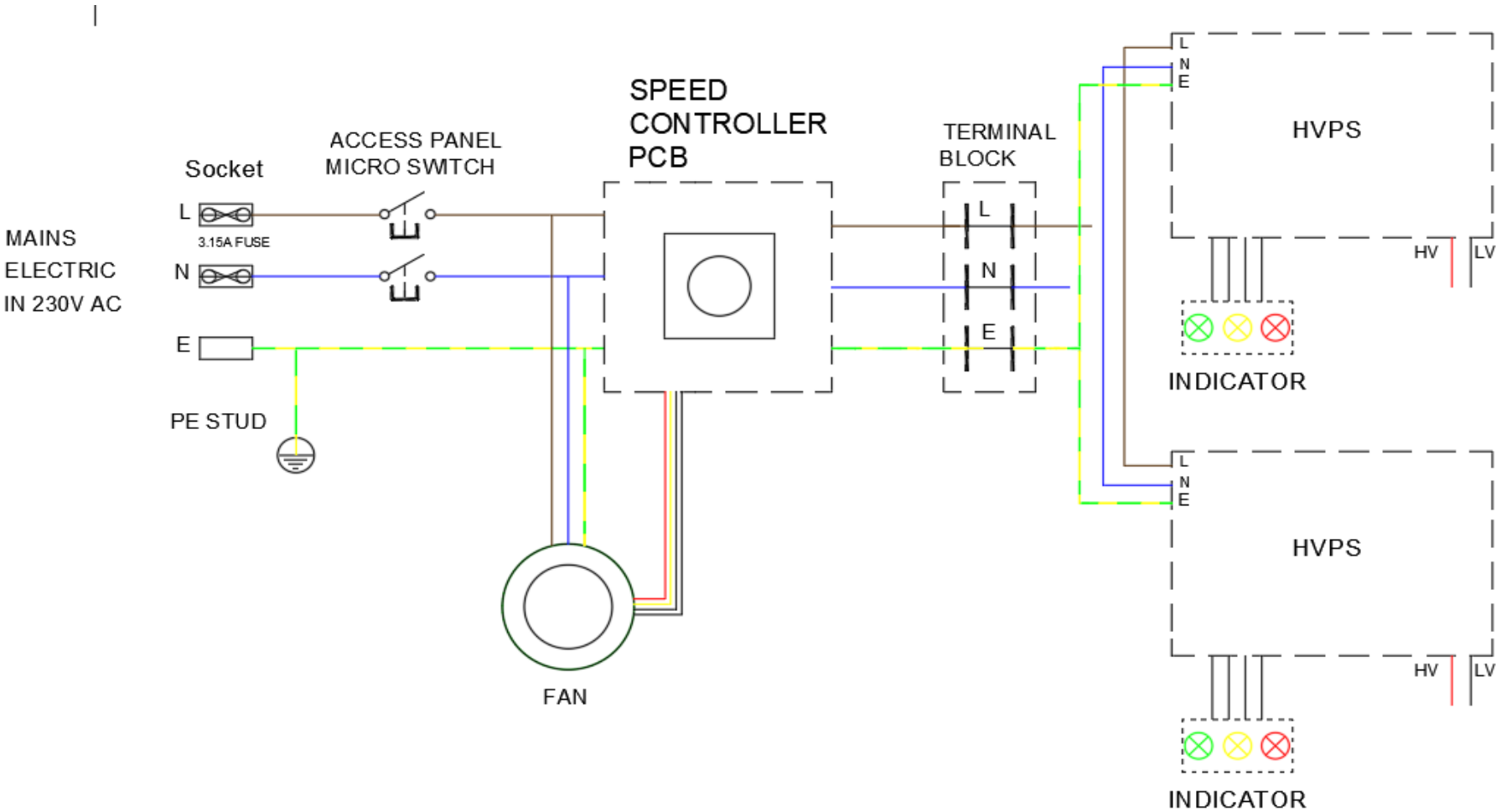
SECTION 9 - Wiring Diagram

9.1 OMU 600 Wiring Diagram



SECTION 9 - Wiring Diagram

9.1 OMU 600 Wiring Diagram



SECTION 10 - Equipment Disposal

10.1 Packaging Material Disposal



INFORMATION

The unit's packaging materials are manufactured from recyclable materials in accordance with applicable local regulations.

The purpose of the packaging is to protect the unit during transport. It consists of the following substances that can be reused:

- Cardboard (corrugated)
- Wood (untreated)

Do not dispose of the packaging material in the industrial waste.

10.2 Used Unit Disposal

Units to be disposed of may still contain valuable substances and materials. Do not dispose of the unit in the industrial waste.

APPENDIX 1 - MAINTENANCE RECORD

Diversitech Inc. authorizes this page to be photocopied or otherwise reproduced as needed for management of maintenance records.

| | | | | | |
|-------------------|------------------|----------|--------------------------|------------|--|
| MANUFACTURER: | DIVERSITECH INC. | MODEL N° | CARTRIDGE DUST COLLECTOR | SERIAL N° | |
| SERVICE LOCATION: | | | | CONTROL N° | |

| Date | Description of Service | Serviced By | Location | Comments | |
|------|------------------------|-------------|----------|----------|--|
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Only use manufacturer approved replacement parts on this unit.

[illegible]

[illegible]

[illegible]

[illegible]

TERMS AND CONDITIONS TO SALES OR-

1. INTERPRETATION

- 1.1. All references to "we" herein mean Diversitech Equipment and Sales (1984) Ltd.
- 1.2. All references to "you" herein mean:
 - (a) the "Customer" referred to herein and in the Sales Order joining these presents (such Sales Order together with any amendments, supplements and additional agreements related thereto and all annexes and schedules in respect thereof, collectively the "Sales Order"); and
 - (b) any affiliates and any party related, whether directly or indirectly, to such "Customer".

2. LIMITED WARRANTY AND LIABILITY

- 2.1. All units and equipment sold by us to you (collectively "Units") pursuant to the Sales Order are warranted to be free from defects in material for a period of 2 years from the date of purchase (the "Warranty Period").
- 2.2. We will repair or replace, at our discretion, any defective parts that fail during the Warranty Period, returned to the manufacturer's plant with freight prepaid. This warranty is limited to replacement parts ONLY, subject to on-site or in-house evaluation of defective materials and does not apply to any personal liability or property loss that occurs due to the use or installation of this equipment.
- 2.3. We expressly exclude all warranties whatsoever, other than those included in Section 2.1 hereof, express or implied, legal or conventional, including, without limitation, any and all warranties of quality, merchantability and fitness for a particular purpose.
- 2.4. To the extent that any Units are integrated with any products, equipment, units, connections and/or systems of a third-party ("Third-Party Products"), we hereby expressly exclude all of the following warranties, express or implied, namely:
 - (a) warranty against defects of any kind (latent or apparent), fitness for purpose, merchantability or functionality to the extent of any such Third-Party Products; and
 - (b) any warranty against any defects or problems of any kind, whether latent or apparent, in respect of Units or a Third-Party Product, caused or arising directly or indirectly as a result of the integration with or use of Units in connection with any Third-Party Product.
- 2.5. You hereby expressly waive and renounce to any and all claims against us relating to loss of profits, loss of business or goodwill, interruption of business and all indirect, special, incidental or consequential damages of any kind whether arising from or in connection with the Sales Order or from the use of Units, however caused, and whether in the nature of breach of obligations, breach of warranty, repudiation of contract, tort, negligence (save in the event of gross negligence or intentional fault) or otherwise. Accordingly, save in the event of gross negligence or intentional fault, we shall have no liability whatsoever towards you under this agreement for any losses or damages, direct or indirect, consequential, exemplary, incidental or otherwise, regardless of whether we received advanced notice or were advised of the possibility of such claim, loss or damage.
- 2.6. You are solely responsible for determining if Units fit your particular purpose and are suitable for your designated process, application, fitment, tooling, set-up and uses(s).

3. FREIGHT CLAIMS

- 3.1. Shipments must be inspected by you upon arrival. All Units are sold ex-plant. Therefore, it is the receiver's responsibility to file any freight claims with the carrier for obvious or concealed damages. Damaged shipments must be refused at the time of receipt.

4. RETURN MATERIAL POLICY

- 4.1. Prior to the return of material, for whatever reason, a return merchandise authorization number ("RMA#") is required from our customer service department. This procedure is necessary for proper control and handling of returned materials. Call 1-800-361-3733 or email support@diversitech.ca to obtain a RMA #. All material must be returned prepaid. Credit will be given for returns for warranty repair or replacement. Freight collect shipments will not be accepted. It is the shipper's responsibility to ensure that material being returned to us is adequately packaged for shipment in order to prevent damages.

5. FEES AND CANCELLATION CHARGES

5.1. You will be responsible for any additional charges and fees not expressly included in the Sales Order, including, without limitation, any fees or charges relating to installation, service calls, consulting, installation, customization, "right-sizing", engineering, maintenance and/or repair. For greater certainty, unless expressly provided in the Sales Order, we do not provide you with any form of service with respect to Units, including, without limitation, installation, repair and maintenance services.

5.2. In the event that you:

- (a) cancel the Sales Order at any time whatsoever, including, without limitation, prior to shipment;
- (b) refuse to honour the Sales Order; or
- (c) fail to take possession of any Units for any reason whatsoever,

you will be responsible for reimbursement to us of any and all costs, expenses and charges we have incurred to date.

5.3. In the event that:

- (a) the Sales Order is for a customized product, including, without limitation, any custom engineered product; and
- (b) an event set forth in Section 5.2 hereof occurs,

you will be responsible for payment of the entire amount of the Sales Order in addition to the reimbursement set forth in Section 5.2 hereof.

6. JURISDICTION AND ATTORNMENT

6.1. The interpretation, validity and enforcement of these presents and the Sales Order shall be subject to and governed by the laws of the Province of Quebec and the laws of Canada applicable therein.

6.2. The parties hereto expressly submit, attorn and consent to the exclusive jurisdiction of the appropriate Court for the District of Montreal, Province of Quebec, with respect to any controversy arising out of or relating to these presents and the Sales Order, or any supplement hereto or to any transactions in connection therewith. To the extent permitted by applicable law, you irrevocably waive any objection (including any claim of inconvenient forum) that you may now or hereafter have to the venue of any legal proceeding arising out of or relating to these presents and the Sales Order in such courts.

7. GENERAL

7.1. If any provision of these presents or the Sales Order shall be held to be invalid, illegal or unenforceable, the validity, legality and enforceability of the remaining provisions shall in no way be affected or impaired thereby.

7.2. These presents and the Sales Order shall be binding upon and inure to the benefit of the parties' respective successors and assigns.

7.3. The parties hereto acknowledge that they have requested and are satisfied that the foregoing as well as the Sales Order and all notices, actions and legal proceedings be drawn up in the English language. / Les parties à cette convention reconnaissent qu'elles ont exigé que ce qui précède ainsi que le « Sales Order » et tous avis, actions ou procédures légales soient rédigés et exécutés en anglais et s'en déclarent satisfaites.

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